

IP67 RJ45 ASSEMBLY INSTRUCTIONS



CONEC Industrial Ethernet Circular Sealed RJ45 Connector System consists of a **RJ45 Plug Kit**, a **Receptacle Kit** and a **Protective Cover Assembly**.

1. The RJ45 Plug Kit

1.1 Introduction

The Cat. 5e RJ45 plug kit consists of a shielded 8 position **Cat. 5e RJ45 Plug**, a **Load Bar** and a **Plug Housing Assembly (Bayonet)**. The Cat. 6A RJ45 plug kit consists of a shielded 8 position **Cat. 6A RJ45 Plug**, a **Load Bar**, a **Wire Fixer** and a **Plug Housing Assembly (Bayonet)**.

There are 4 different versions available for the **Plug Housing Assembly**, plastic, metallized plastic, Metal and Zinc Die-cast. See Figure 1-1 and Figure 1-2 for details.

Figure 1-1: Cat. 5e RJ45 Plug Kit

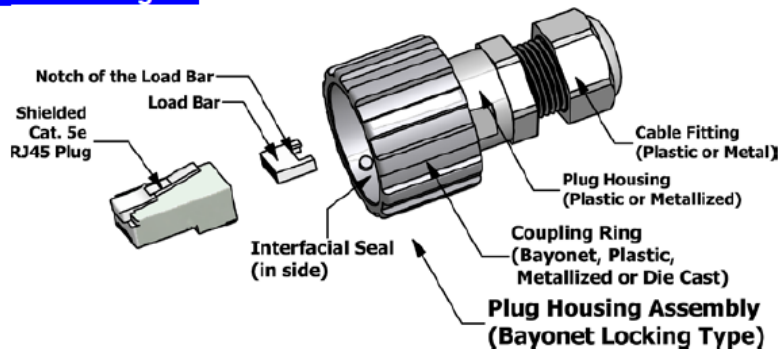
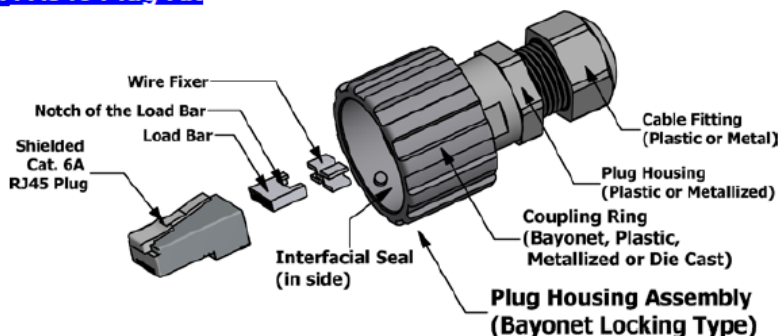


Figure 1-2: Cat. 6A RJ45 Plug Kit



2 Cable Strain Relief Kit

2.1 Introduction

The RJ45 cable strain relief kit consists of a shielded 8 position **Cat. 5e RJ45 Plug**, a **Load Bar** and a **Plug Housing Assembly (Thread)**. The Cat. 6A RJ45 plug kit consists of a shielded 8 position **Cat. 6A RJ45 Plug**, a **Load Bar**, a **Wire Fixer** and a **Plug Housing Assembly (Thread)**.

There are 2 different versions available for the *Plug Housing Assembly*, plastic and metallized plastic. See Figure 2-1 and Figure 2-2 for details.

Figure 2-1: Cat. 5e RJ45 Cable Strain Relief Kit

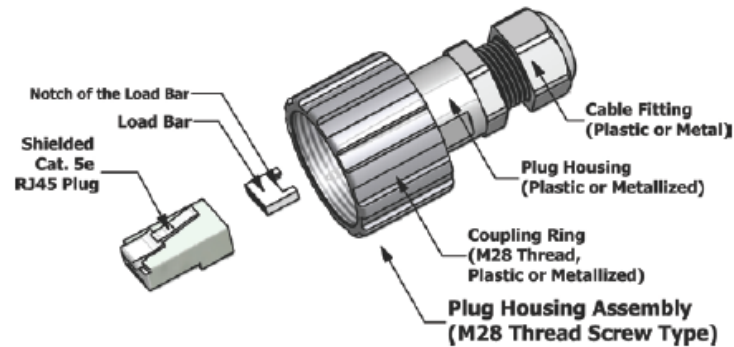
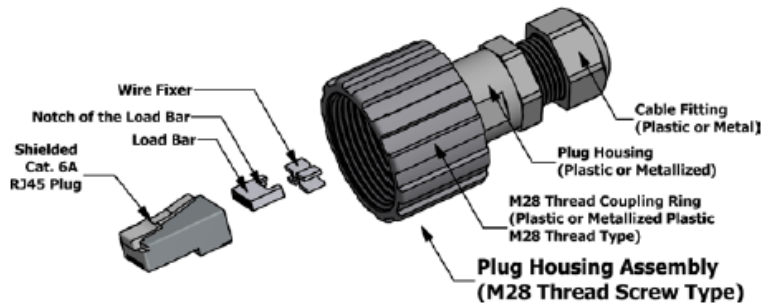


Figure 2-2: Cat. 6A RJ45 Cable Strain Relief Kit



The RJ45 plug accepts both stranded and solid cables. It can be IDC terminated with the termination tool. The load bar aligns the wires for insuring easy and proper assembly. The Wire Fixer separate the wire pairs helping to archive Cat. 6A performance.

3 Ethernet Cable

The following specified category 5e 100Ω shielded and unshielded twisted pair cables (STP and UTP) and Cat. 6A Screened shielded twisted pair (SSTP) cables are suitable for use with the RJ45 Plug Kit. Plastic version of the cable fitting accepts cables with an outer diameter range of 4mm to 8mm while 4.5mm to 8mm for the metallized plastic version.

A. Stranded Wire of cat. 5e Cable

- Cable type: 8 positions
- Conductor size: 24 AWG
- Conductor type: 7 strand copper
- Contact insulator diameter: 0.99mm maximum
- RJ45 plug accepts cable outer diameter range: 4.83mm ~ 6.73mm

B. Solid Wire of Cat. 5e Cable

- Cable type: 8 positions
- Conductor size: 24 AWG
- Conductor type: copper

Contact insulator diameter: 0.99mm maximum

C. Stranded Wire of cat. 6A Cable

Cable type: 8 positions

Conductor size: 26 AWG

Conductor type: 7 strand copper

Contact insulator diameter: 0.99mm maximum

RJ45 plug accepts cable outer diameter range: 4.83mm ~ 6.73mm

D. Solid Wire of Cat. 6A Cable

Cable type: 8 positions

Conductor size: 26 AWG

Conductor type: copper

Contact insulator diameter: 0.99mm maximum

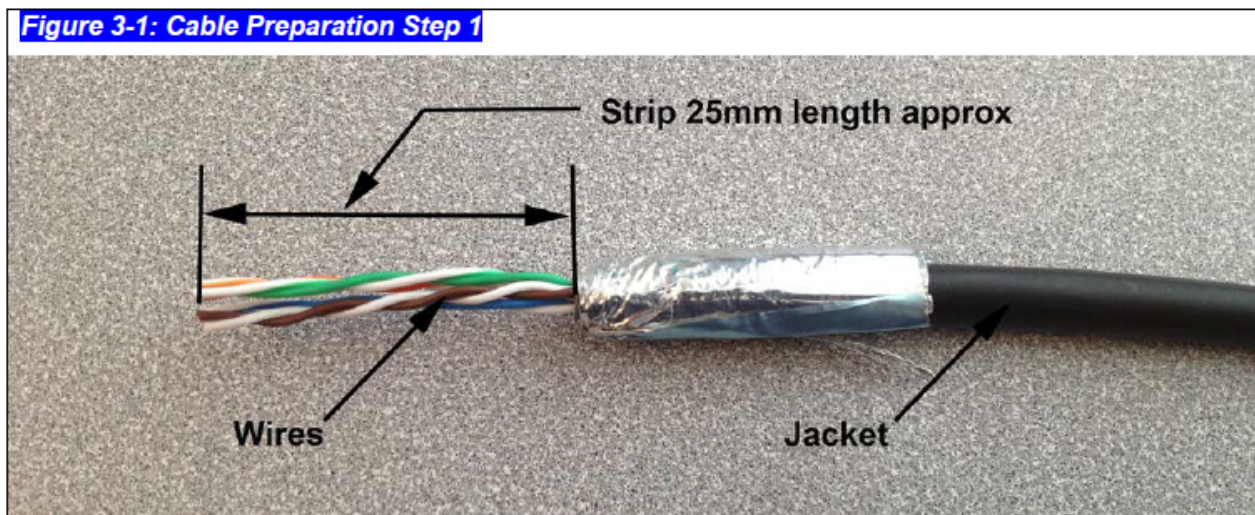
RJ45 plug accepts Loose, Pliable cable outer diameter range: 4.83mm ~ 6.73mm

RJ45 plug accepts Hard, Rigid cable outer diameter range: 4.83mm ~ 5.08mm

3.1 Cable Preparation

3.1.1 Cable jacket should be stripped with the proper length as shown in figure 3-1 and then inserted through the cable fitting and the plug housing assembly.

Figure 3-1: Cable Preparation Step 1



3.1.2 Conductor pair should be untwisted and aligned side-by-side according to EIA/TIA **T568A** or **T568B** (defined in Figure 3-2 and Table 1-1) and the conductor tips should be trimmed as shown in Figure 3-3 and Figure 3-7. Please note that insulation of individual conductors must not be removed.

IP67 RJ45 ASSEMBLY INSTRUCTIONS



Figure 3-2: EIA/TIA T568A & T568B Plug Positions

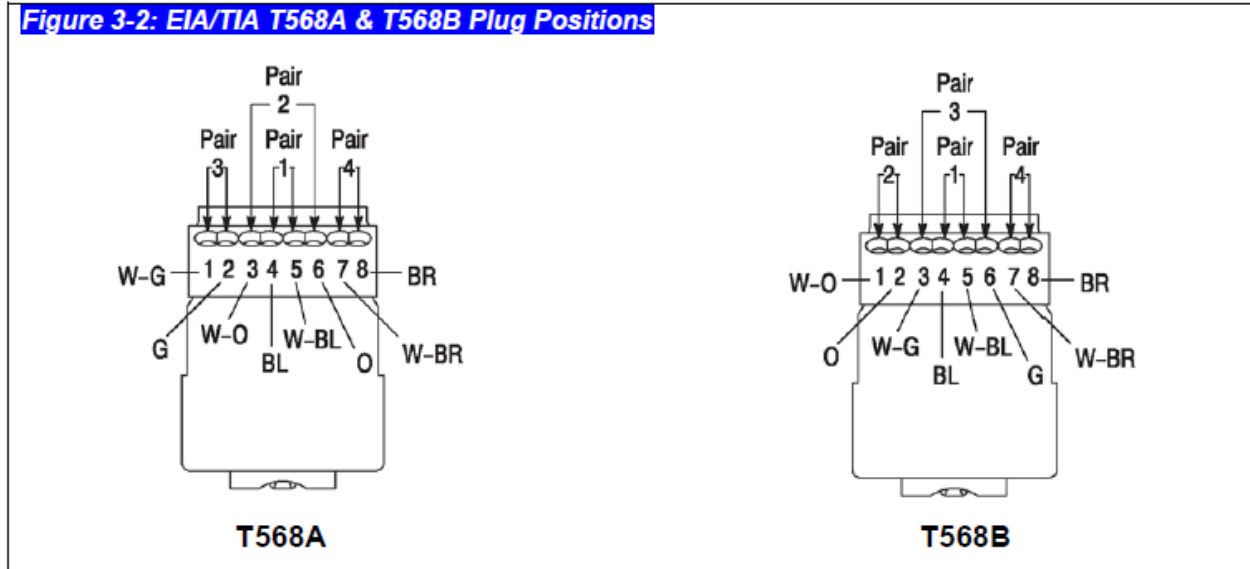
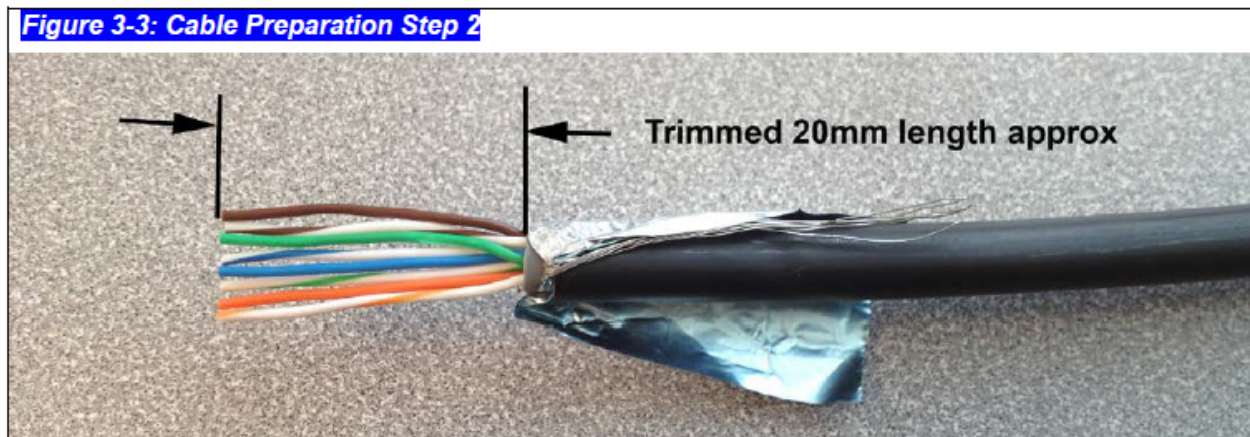


Table 1-1: TIA/EIA T568A & T568B Conductor Pairs and Wire Colors

Conductor Pair	Conductor Pair Definitions		Wire Color Code (Abbreviation)	
	T568A	T568B	Option 1	Option 2
Pair 1	4	4	Blue (BL)	Red (R)
	5	5	White-Blue(W-BL)	Green (G)
Pair 2	3	1	White-Orange (W-O)	Black (BK)
	6	2	Orange (O)	Yellow (Y)
Pair 3	1	3	White-Green (W-G)	Blue (BL)
	2	6	Green (G)	Orange (O)
Pair 4	7	7	White-Brown (W-BR)	Brown (BR)
	8	8	Brown (BR)	Slate (S)

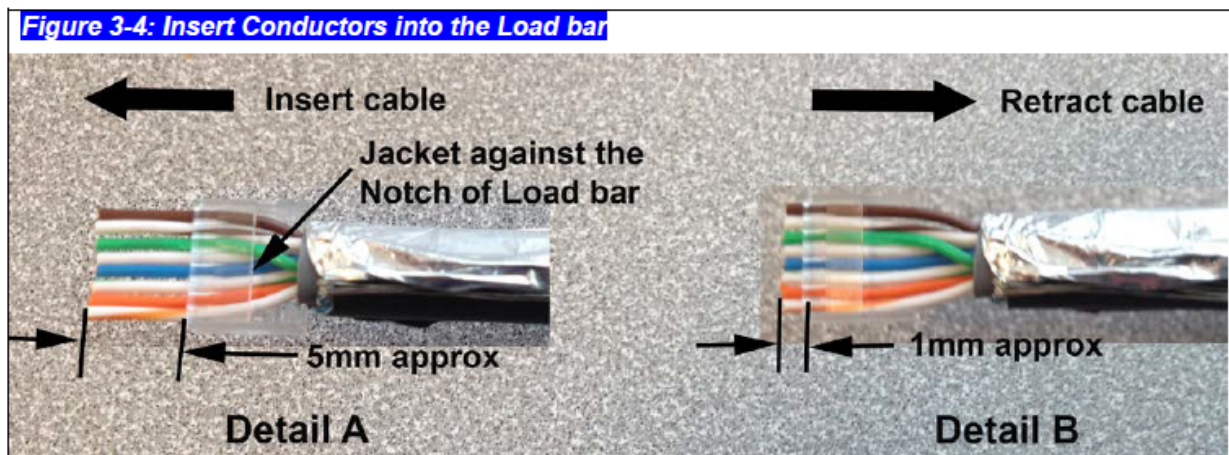
Figure 3-3: Cable Preparation Step 2



3.2 Termination

3.2.1 Cat. 5e RJ45 Plug Termination

3.2.1.1 After inserting the wires into the appropriate positions of the load bar, slide the cable to a point where the cable jacket hits against the notch of the load bar. Trim the remaining wire ends to approximately 5mm length of the wire tips as shown in **Detail A** of Figure 3-4. Retract the cable, leaving about 1mm length of the wire tips as shown in **Detail B** of Figure 3-4.



3.2.1.2 Insert the wired load bar into the RJ45 plug all the way until the wire tips are seated against the inside wall of the plug housing (Figure 3-5). For shielded version adjust the drain wires of the cable to touch the metal shell of the RJ45 Plug (Figure 3-6). Cut out extra drain wire after termination.

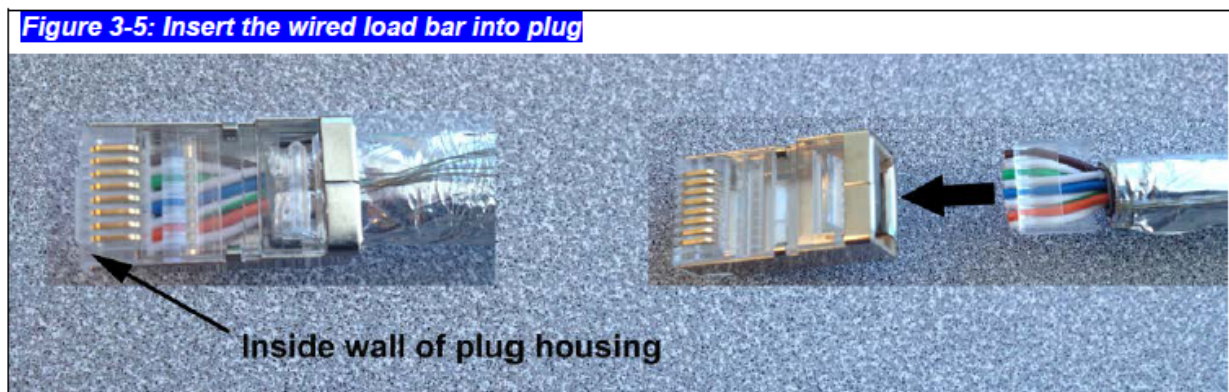
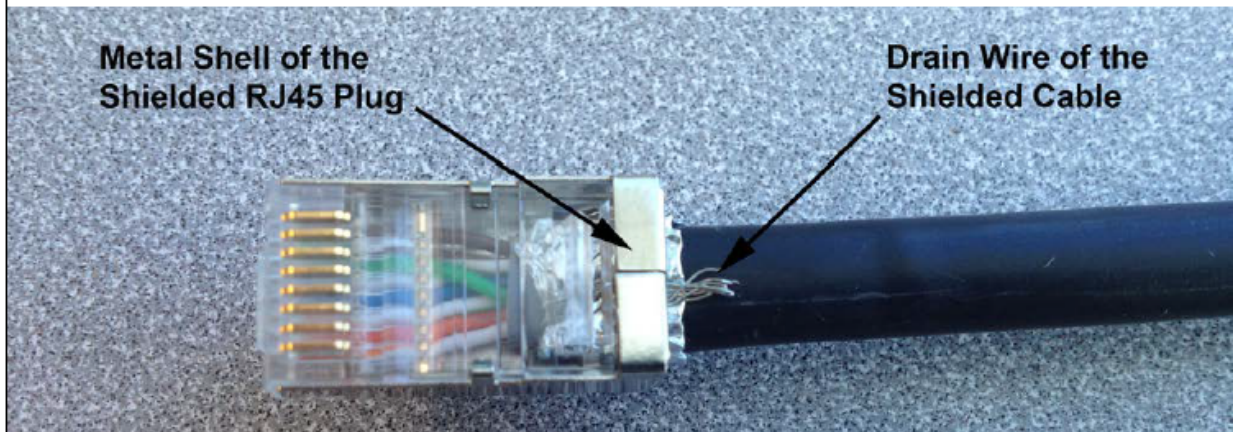


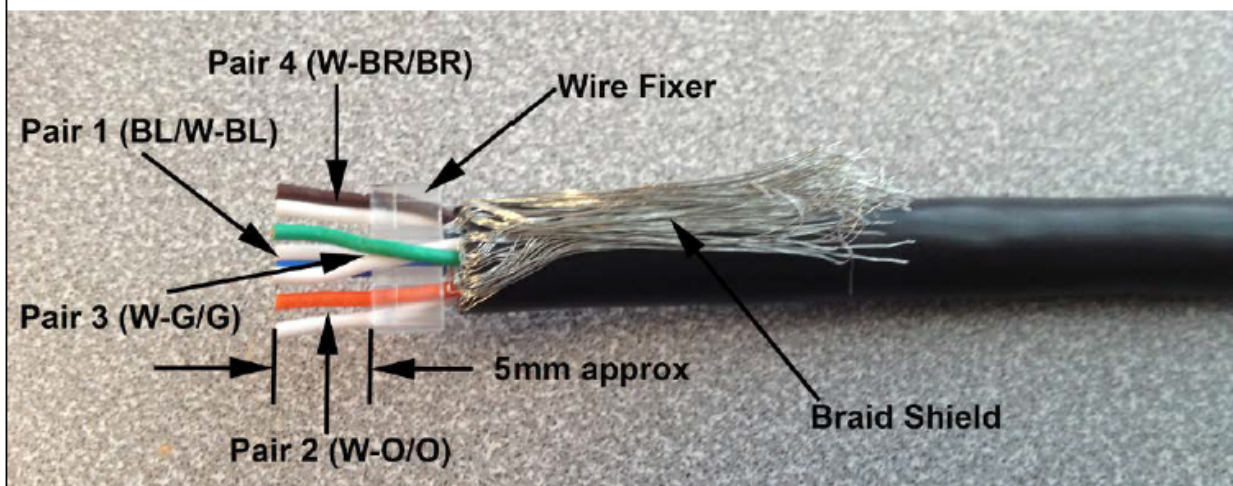
Figure 3-6: Place the drain wire of the cable to touch the metal shell of the shielded plug



3.2.2 Cat. 6A RJ45 Plug Termination

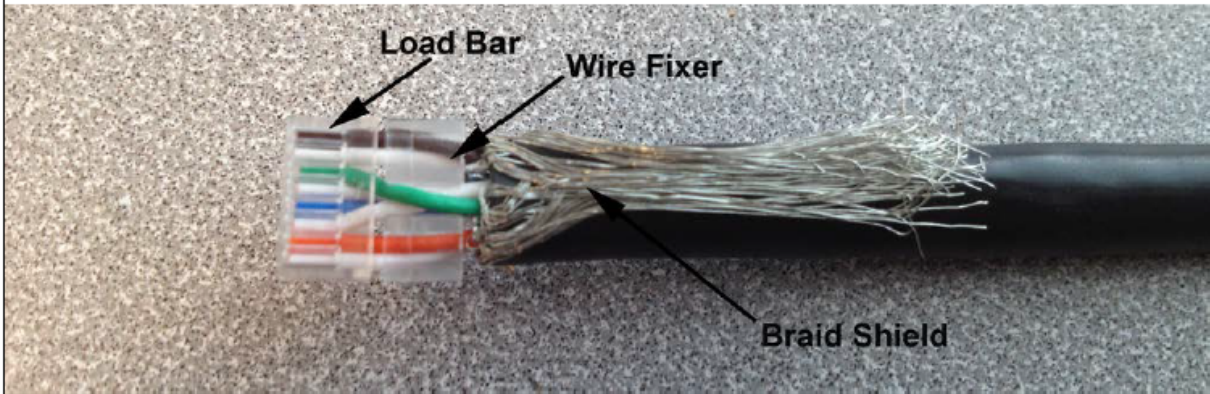
3.2.2.1 Place the wire pair into the cavity of the Wire Fixer where Pair 1 (Blue/White-Blue) in bottom cavity, Pair 2 (White-Orange/Orange) in left side cavity, Pair 3 (White-Green/Green) in top cavity and Pair 4 (White-Brown/Brown) in the right side cavity. Push the wire fixer to against the braid shield of the cable. Trim the remaining wire ends to approximately 5mm length of the wire tips as shown in Figure 3-7.

Figure 3-7: Place the wire pair into the cavity of the wire fixer



3.2.2.2 Insert the wire into the load bar as show in Figure 3-8.

Figure 3-8: Insert the wire into load bar



3.2.2.3 Insert the wired load bar and wire fixer into the RJ45 plug all the way until the load bar hit the inside wall of the plug housing (Figure 3-9). Adjust the braid shield of the cable to touch the metal shell of the RJ45 Plug (Figure 3-10). Cut out extra braid shield after termination.

Figure 3-9: Insert the wired load bar and wire fixer into plug

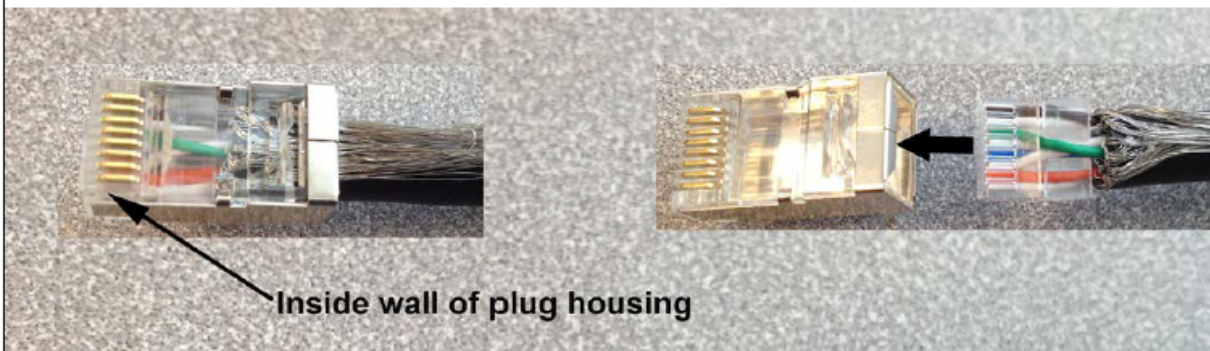
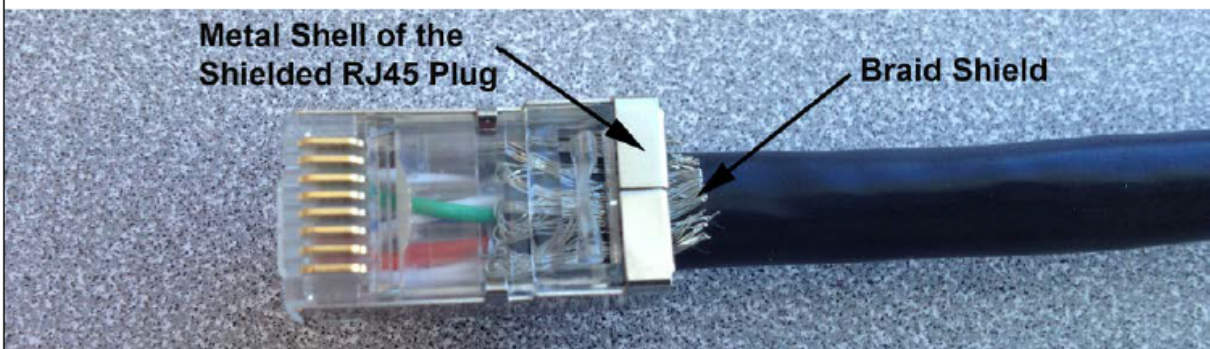


Figure 3-10: Place the drain wire of the cable to touch the metal shell of the shielded plug

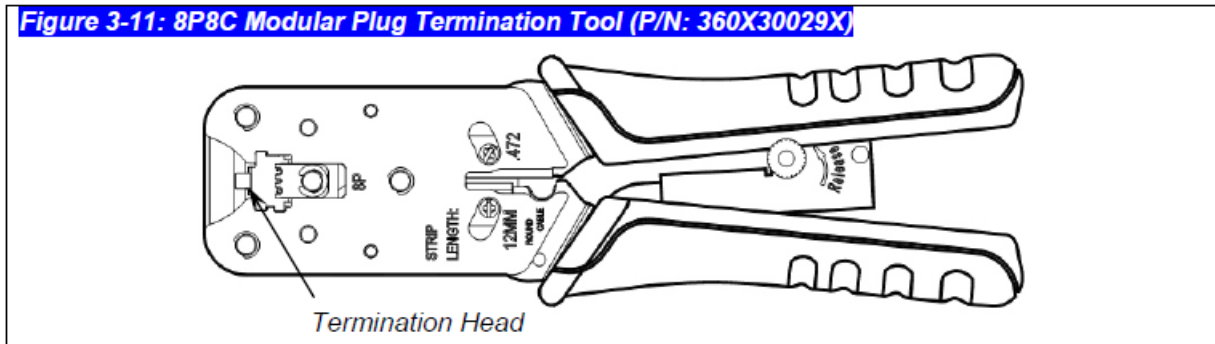


IP67 RJ45 ASSEMBLY INSTRUCTIONS



3.2.3 Terminate the cable and the RJ45 Plug with CONEC 8P8C modular plug termination tool (Figure 3-11). Depress the locking tab of the plug, insert the plug and cable into the termination head up to the end of the inside plug housing wall and terminate. Depress the locking tab of the plug and pull the plug from the tool after termination.

Figure 3-11: 8P8C Modular Plug Termination Tool (P/N: 360X30029X)



3.2.4 Test the pin configuration of the assembled cable for accuracy using the NETWORK Multi-Modular Cable Tester (Figure 3-12).

Figure 3-12: Network Multi-Modular Cable Tester (P/N: 360X30039X)

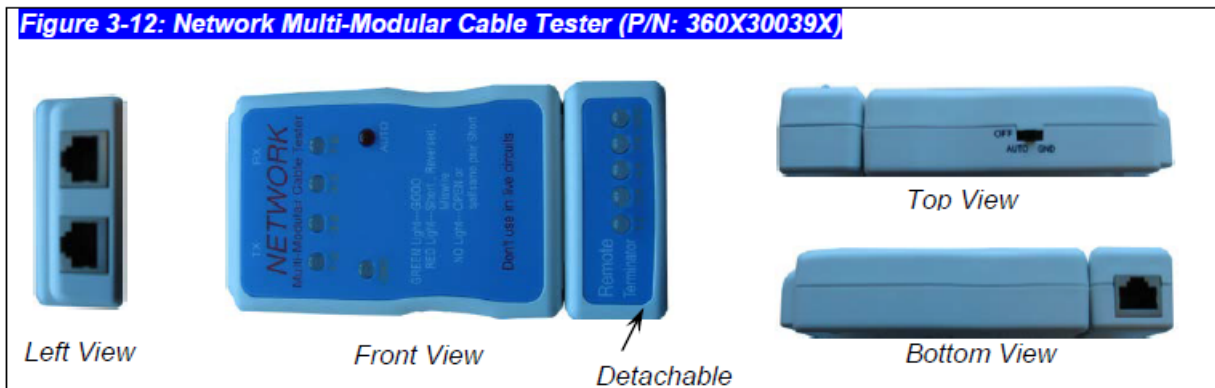


Figure 3-13: Shielded Cat. 5e RJ45 Plug (P/N: 391J00039X)



Figure 3-14: Shielded Cat. 6A RJ45 Plug (P/N: 391J00049X)

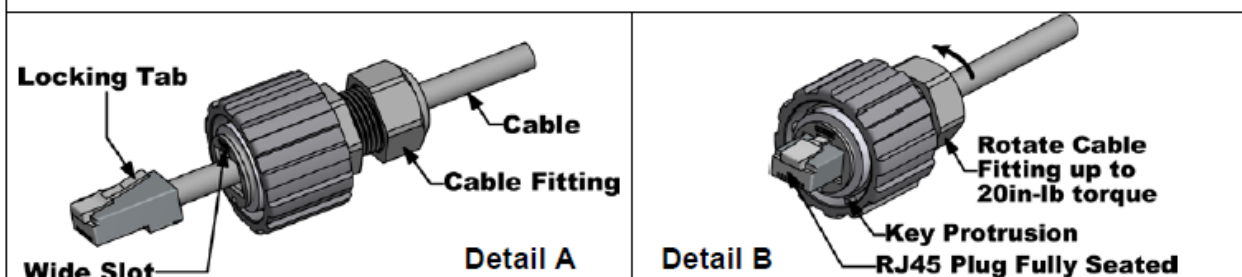


The Modular Plug Termination Tool (Figure 3-11), the *NETWORK* Multi-Modular Cable Tester (Figure 3-12) and the RJ45 Plug (Figure 3-13 and 3-14) can be ordered separately.

4 Assembly of the RJ45 Plug Housing

Depress the locking tab of RJ45 Plug and align it with the wide slot of the plug housing shown in **Detail A** of Figure 4-1. Gently pull the cable until the plug is fully seated. Hold the plug in position and rotate the cable fitting until tightened to a torque of 2.27 Nm (20 lb-in). See **Detail B** of Figure 4-1.

Figure 4-1: Assembly of the RJ45 Plug Housing

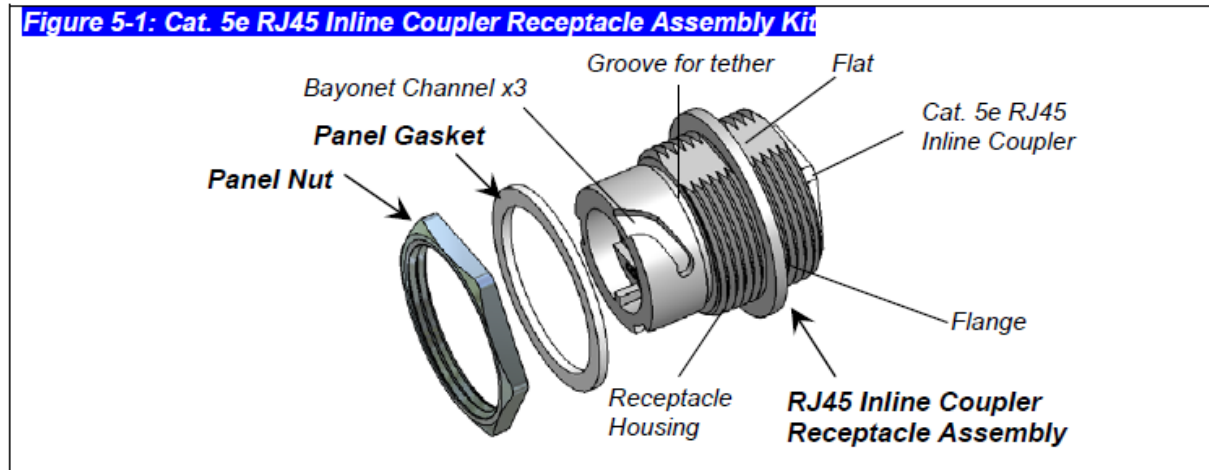


5. The Receptacle Assembly Kit

5.1 The Cat. 5e RJ45 Inline Coupler Receptacle Assembly Kit

This Receptacle Assembly kit consists of a **RJ45 Inline Coupler Receptacle Assembly**, a **Panel Gasket** and a **Panel Nut**. There are plastic and metallized plastic versions available for the *Receptacle Housing*. See Figure 5-1 for details.

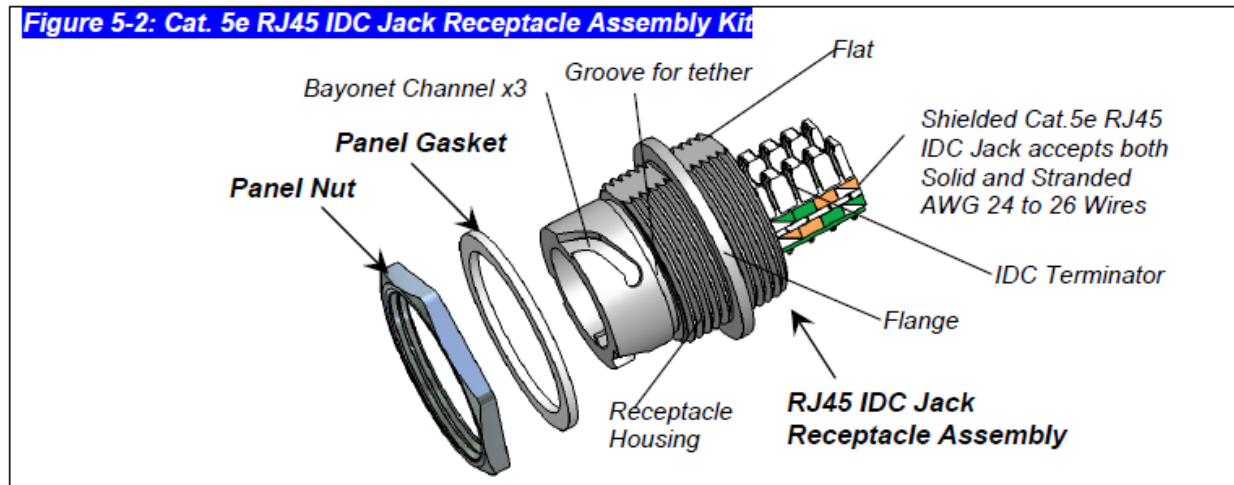
Figure 5-1: Cat. 5e RJ45 Inline Coupler Receptacle Assembly Kit



5.2 The Cat. 5e RJ45 IDC Jack Receptacle Assembly Kit

This Receptacle Assembly kit consists of a **RJ45 IDC Jack Receptacle Assembly**, a **Panel Gasket** and a **Panel Nut**. There are plastic and metallized plastic versions available for the *Receptacle Housing*. See Figure 5-2 for details.

Figure 5-2: Cat. 5e RJ45 IDC Jack Receptacle Assembly Kit



Use the 110 type punch-down tool (Figure: 5-3) to terminate the wires to the IDC terminator of the IDC Jack.

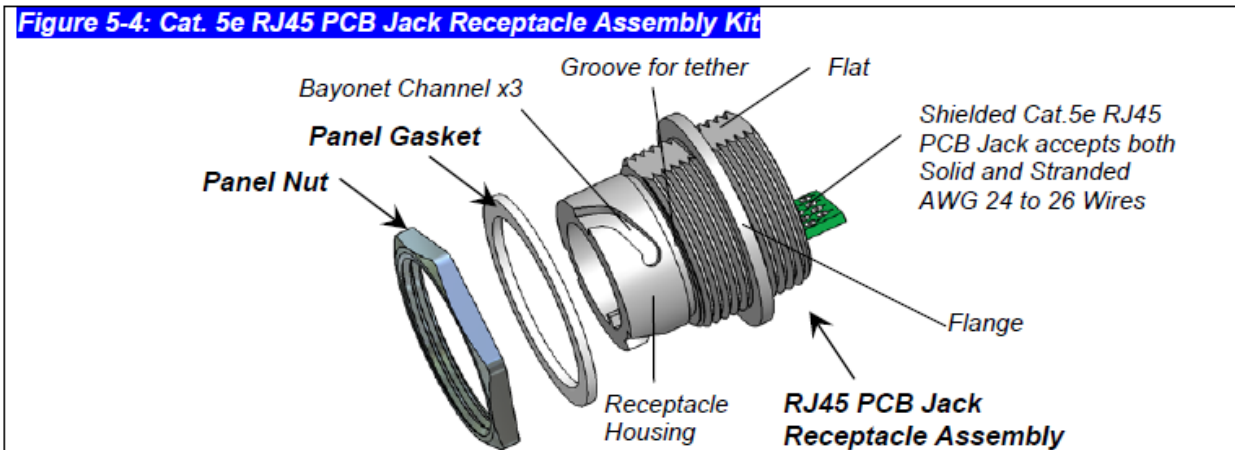
Figure 5-3: 110 Type Punch-Down Tool (P/N: 360X30049X)



5.3 The Cat. 5e RJ45 PCB Jack Receptacle Assembly Kit

This Receptacle Assembly kit consists of a *RJ45 IDC Jack Receptacle Assembly*, a *Panel Gasket* and a *Panel Nut*. This PCB version is designed to solder the wires direct onto the PCB of the Jack. There are plastic and metallized plastic versions available for the *Receptacle Housing*. See Figure 5-4 for details.

Figure 5-4: Cat. 5e RJ45 PCB Jack Receptacle Assembly Kit

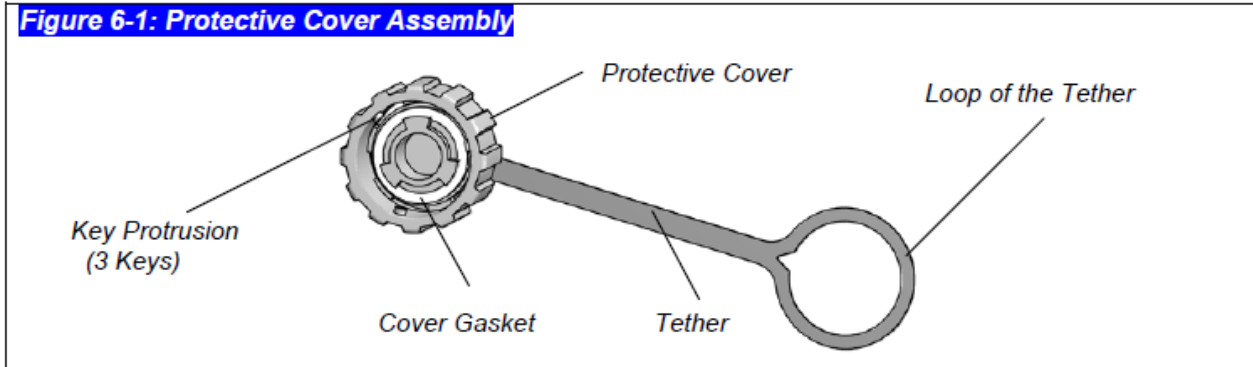


6 Protective Cover Assembly

6.1 Introduction

The *Protective Cover Assembly* consists of a *Cover Coupling Ring*, a *Cover Gasket* and a *Tether*. There are plastic and metallized plastic versions available for the *Cover Coupling Ring* housing. See Figure 6-1 for details.

Figure 6-1: Protective Cover Assembly

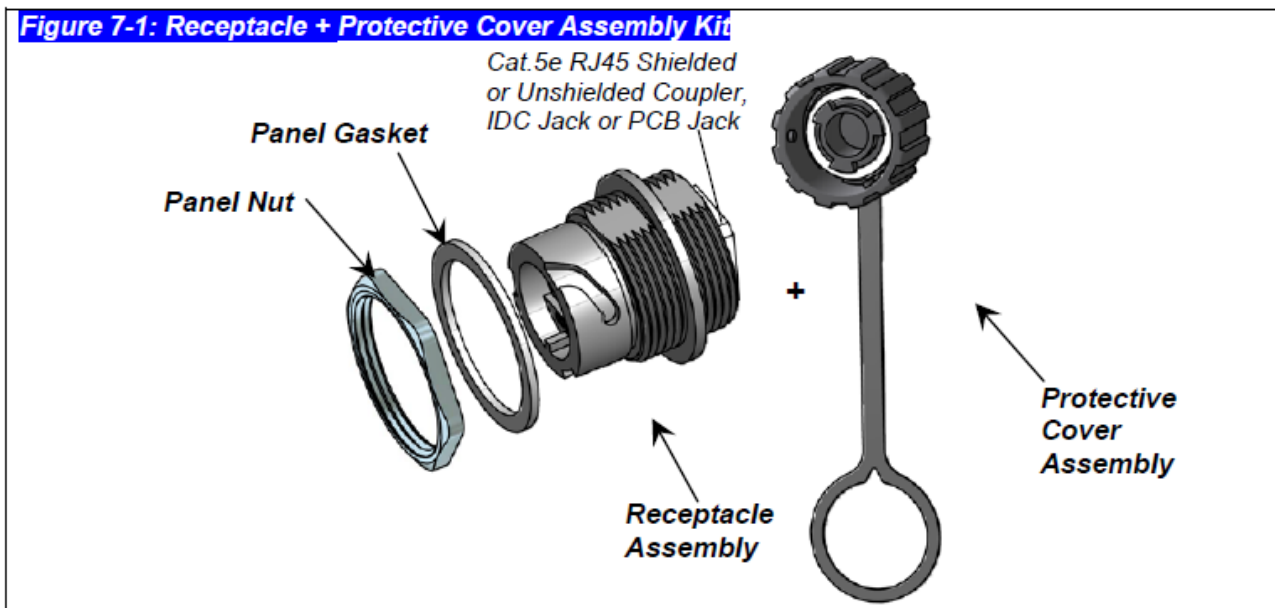


7. The Receptacle + Protective Cover Assembly Kit

7.1 Introduction

This kit combines the different version of the **Receptacle Assembly** and the different version of the **Protective Cover Assembly**. See Figure 7-1 for details.

Figure 7-1: Receptacle + Protective Cover Assembly Kit



8 Panel Cutout

8.1 Introduction

A panel thickness of up to 3.20 mm may be used. The recommended panel cutout dimension for plastic, metallized plastic and metal versions are shown in Figure 8-1 while Figure 8-2 is the recommended panel cutout dimension for zinc die-cast version and Figure 8-3 is the recommended panel cutout dimension for flange mount zinc die-cast version.

Figure 8-1: Recommended Panel Cutout for Plastic, Metallized Plastic and Metal Version

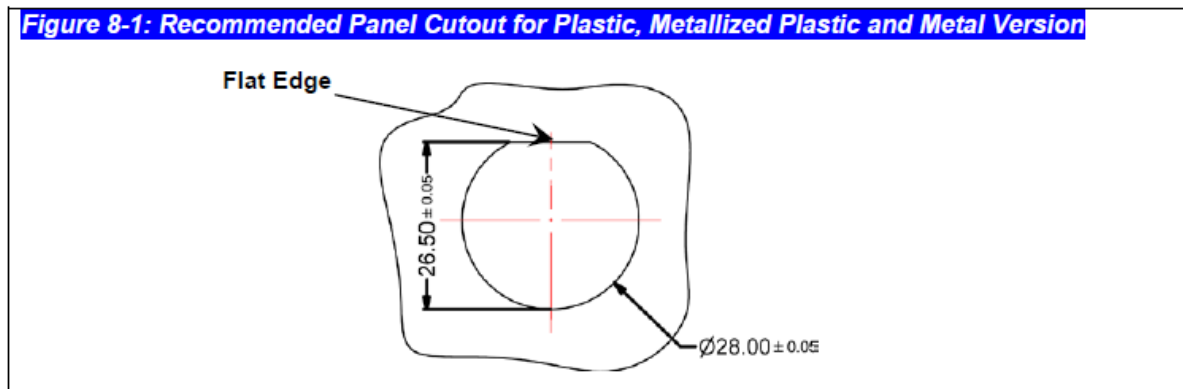


Figure 8-2: Recommended Panel Cutout for Zinc Die-Cast Version

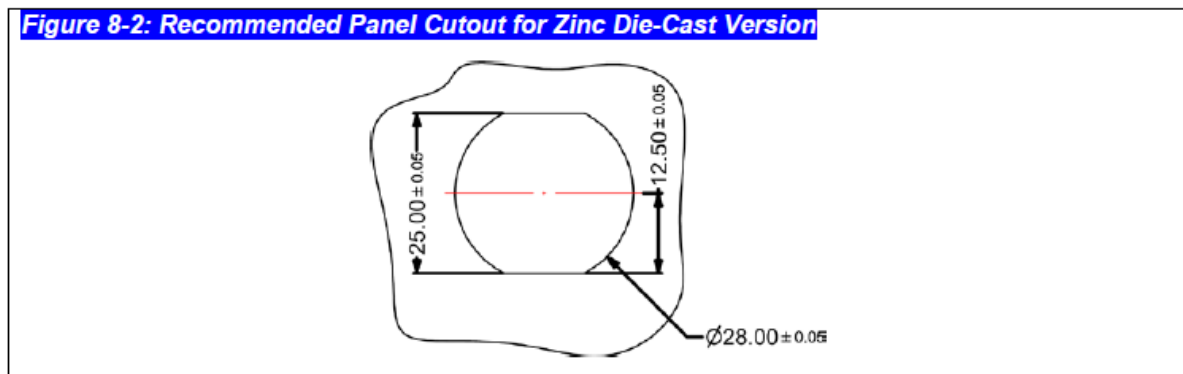
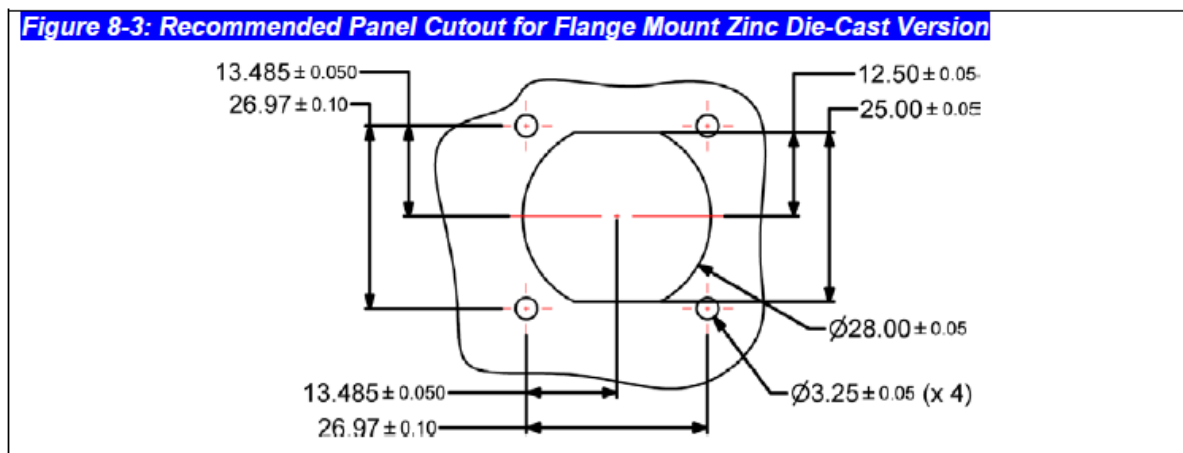


Figure 8-3: Recommended Panel Cutout for Flange Mount Zinc Die-Cast Version

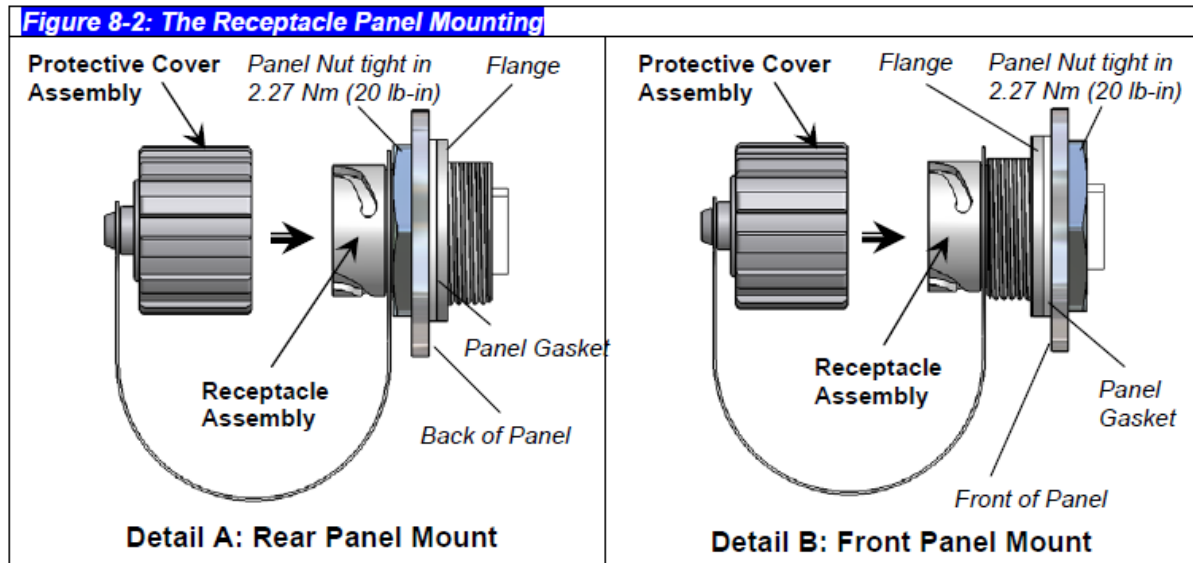


8.2 Panel Mounting

The receptacle is designed for front or rear panel mounting as shown in **Detail B** and **Detail A** of Figure 8-2. The panel nut should be tightened to a torque of 2.27 Nm (20 lb-in).

The **Protective Cover** must be installed onto the **Receptacle Assembly** and cover the receptacle immediately for insuring the IP67 sealing performance once the **Plug Assembly** is removed from the receptacle.

Figure 8-2: The Receptacle Panel Mounting



9 Connector Engagements

9.1 RJ45 Jack and Plug Engagement (Bayonet)

Gently insert the assembled plug (Bayonet) into the Jack adaptor of the RJ45 receptacle, align the 3 keys of the bayonet coupling ring with 3 bayonet channels of the receptacle and rotate the bayonet coupling ring until the 3 keys “click” into the bayonet channels. See **Detail A** of Figure 9-1.

9.2 RJ45 Jack and Plug Engagement (Cable Strain Relief)

Gently insert the assembled plug (Thread) into the Jack adaptor of the RJ45 receptacle then fully thread the M28 coupling ring. See **Detail B** of the Figure 9-1.

9.3 Protective Cover Engagement

The protective cover must be installed onto the **Receptacle Assembly** and engaged with the receptacle immediately for insuring IP67 sealing performance whenever the **Plug Assembly (Bayonet)** is removed from the **Receptacle Assembly**.

The tether of the protective cover should be attached to the **Receptacle Assembly** if it is to be used. Place the loop of the tether in the groove (located between the end of the bayonet channels and the hex nut) of the **Receptacle Assembly**. See **Detail C** of Figure 9-1.

IP67 RJ45 ASSEMBLY INSTRUCTIONS



Figure 9-1: Connector Engagement

